



MATERIAL SAFETY DATA SHEET

PRODUCT IDENTIFIER: TEKBOND TB-15
PRODUCT USEAGE: EMBROIDERY ADHESIVE
PRODUCT ID NUMBER: TB-15

SECTION 1 - MANUFACTURER

Technical Marketing, Ltd.
P.O. Box 4700
927 Indio Muerto St.
Santa Barbara, Ca. 93140

HAZARD RATING

0 LEAST	HEALTH	1
1 SLIGHT		
2 MODERATE	FIRE	0
3 HIGH		
4 EXTREME	REACTIVITY	0

Date Prepared: August 1st, 2005

D.O.T. Shipping Information: Resin Compound *** KEEP LIQUID RESINS ABOVE FREEZING ***
Not a regulated product for Air, Ocean or Ground Transportation

Emergency Telephone No.: ChemTrec: 1-800-424-9300
Other Calls: Tekmar: 1-805-965-0704

SECTION 2 - HAZARDOUS INGREDIENTS

Chemicals/Common Name	%	OSHA/PEL	ACGIH/TLV	CAS No.	SARA Title III sec.313 reportable
Vinyl Acetate	<0.2%	10 ppm	10 ppm	108-05-4	Yes
Ethyl Acrylate	<0.1%	25 ppm	25 ppm	140-88-5	Yes
2-Propenoic Acid, Butyl Ester	<0.1%	10 ppm	N/A	141-32-2	Yes
Water and Non-Hazardous Components	>99%	N/A	N/A	N/A	No

SECTION 3 - PHYSICAL & CHEMICAL CHARACTERISTICS

Boiling Point:	215 F.	Specific Gravity(H ₂ O=1):	1.03	Vapor Pressure (mm Hg):	31.0
Solubility in Water:	100%	Reactivity in Water:	No	Vapor Density (Air=1):	As Water
Appearance / Odor:	White / Sweet Odor	Physical State:	Liquid	V.O.C.# (By % Calculation):	0 G/L

SECTION 4 - FIRE & EXPLOSION DATA

Flash Point: Non-Combustible Flammable Limits in Air % By Volume (@25°C): LEL (Lower) 12% UEL (Upper) 21%

Auto Ignition: None Extinguishing Media: Use Foam, CO₂, or Dry Chemical

Fire Fighting Procedures: The use of self-contained breathing apparatus is recommended for Fire Fighters.
Water may be helpful in keeping adjacent areas cool

Unusual Fire/Explosion Hazards: Product is non-combustible, may generate irritating combustion by-products upon decomposition.

SECTION 5 - PHYSICAL HAZARDS (REACTIVITY DATA)

Stability: Coagulation may occur following freezing, thawing or boiling,; otherwise stable

Conditions to Avoid: Avoid Freezing

Incompatibility: This product is incompatible with mineral acids and reactive metals

Hazardous Reactivity: Will not occur.

Hazardous Decomposition: Thermal decomposition may yield carbon monoxide and/or carbon dioxide and other irritating fumes

DISCLAIMER

All information appearing herein concerning our products is based upon tests and data believed to be reliable; however it is the users responsibility to determine the safety, toxicity, and suitability of the product for their own use. Since the actual use by others is beyond our control, no guarantee expressed or implied, is made by Tekmar as to the effects of such use, the results to be obtained, or the safety and toxicity of the product nor does Tekmar assume any liability arising out of the use by others, of the product referred to herein. Nor is the information herein to be construed as absolutely complete since additional information may be necessary when particular conditions exist or because of applicable laws or government regulations.

SECTION 6 - HEALTH HAZARDS (Toxicological Properties)

Routes of entry: Skin contact: No Skin Absorption: No Eye Contact: Yes Inhalation: No Ingestion: Yes

Acute Health Effects and Routes of Potential Entry, Plus Symptoms of Overexposure

- 1. Inhalation:** Mild respiratory tract irritant
- 2. Skin:** Not considered to be a skin irritant. Wash with soap and water.
- 3. Eyes:** Mild eye irritant. Rinse eyes immediately with large amount of water.
- 4. Ingestion:** Oral toxicity is considered to be low. Small amounts swallowed incidental to normal handling operations are not likely to cause injury.

Chronic Health Effects: No evidence of chronic health effects

Symptoms of Exposure: Minimally irritating to the eyes, nose, throat and lungs

Medical Conditions Generally Aggravated by Exposure:

Asthma may be aggravated by this product

Chemicals Listed As a Potential Carcinogens: NTP: No I.A.R.C. Monographs: No OSHA: No

This product is not believed to pose measurable carcinogenic risk.

SECTION 7 - SPECIAL PROTECTION INFORMATION AND PREVENTIVE MEASURES

Respiratory: In poorly ventilated areas: Use a NIOSH approved cartridge respirator or gas mask.

Ventilation: Local exhaust

Protective Gloves: Impermeable gloves to keep adhesive from sticking to hands.

Eye Protection: Chemical safety glasses, goggles or face shields.

Protective Equipment: Eye washes and safety showers are always recommended in work area.

Hygienic Practices: Contaminated clothing should be removed and washed in hot water with soap before adhesive dries.

Waste Information: Dispose of according to all local and provincial regulations.

Handling And Storage: Keep containers tightly sealed when not in use. Repack only into compatible glass or plastic containers. New containers must contain product labels for proper identification, safety, handling and storage.

Other Precautions: Spilled adhesive is very slippery, use care to avoid falls

In Case of Spill: Small spills (less than 100 gallons): Dilute 50 to 100 fold with water. Flush to industrial sewer with large amounts of water. Advise municipal authorities for larger quantities. As always, dispose of product in accordance with all appropriate Government authorities and regulations.

SECTION 8 - FIRST AID MEASURES

Routes of Entry (Emergency and First Aid Procedures)

- 1. Inhalation:** Move patient to fresh air and seek medical attention
- 2. Skin:** Wash with soap and warm water.
- 3. Eyes:** Flush immediately with cold water for 15 minutes. If irritation from contact persists, seek medical attention.
- 4. Ingestion:** Small amounts (< 1 oz., or <30 grams) are not expected to produce adverse health effects. Larger quantities can be recovered from the stomach by aspiration. Call a physician.

SECTION 9 – PREPARATION INFORMATION

PREPARED BY: TEKMAR – EHS DEPT.

PHONE: (805) 965-0704

DATE: AUG-01-2005

THIS MSDS CONFORMS WITH CANADIAN WHMIS STANDARDS